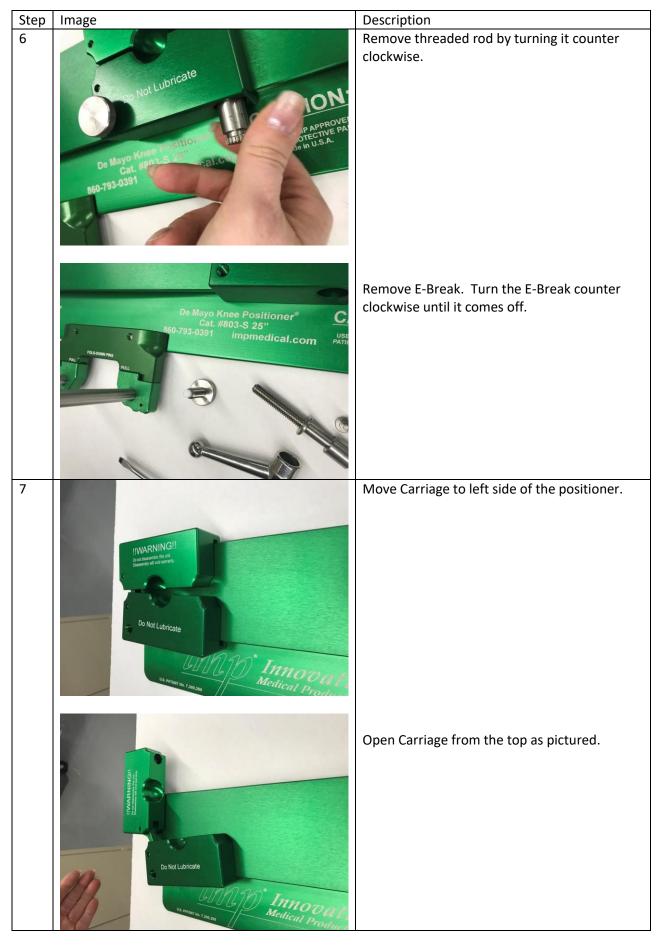
## De Mayo Knee Positioner Carriage Removal and Assembly CAT # 803 Rev 8-17-2018

## **REMOVAL OF CARRIAGE**

Step	Image	Description
1	RIGHT RIGHT REFT Reference of stationer Reference of stationer Refer	Note the position of the De Mayo Knee Positioner. The LEFT side is the side next to the IMP logo and the RIGHT is the opposite side.
2	EBREAK Carriage Handle Handle Build and a second and a se	Ensure the E-Break is unlocked (Turn Counter Clockwise) and Carriage is lose by turning the Carriage Handle counter clockwise.
3	in the second se	Move Carriage to right side of positioner, away from the Pins.

Step	Image	Description
4	HUNG HUNG BE H	Use a flathead screw driver to remove Handle's screw slowly. Take caution that the screw is spring loaded and could pop off and be lost. Hold the Carriage handle with your other hand so that the screw can be loosened.
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5	po Not Lubricate po Not Lubricate positioner present was in U.S present was in U.S present was in U.S present was in U.S present was in U.S	The Handle then can be removed.



Step	Image	Description
8	Bo Not Lubroate Do Not Lubroate Do Not Lubroate Do Not Lubroate Do Not Lubroate Do Not Lubroate	Place fingers underneath the Carriage to hold Teflon Pads in place while twisting Carriage counterclockwise to remove from positioner.
	Medical Products	
9		Under the Teflon Pad is a Cross Nut. Tip the Carriage on it's side to allow the cross nut to fall out.
10		The product is now disassembled. NOTE: All carriage components, boot and
		baseplate should be controlled so that the same components get reassembled. Do not mix and match components of multiple units.

## ASSEMBLY OF CARRIAGE

Step	Image	Description
		NOTE: All carriage components, boot and baseplate should be controlled so that the same components get reassembled. Do not mix and match components of multiple units.
1	Contraction of the second of t	Place Cross Nut into Carriage Cross Nut Slot. Ensure the holes align.
2		Insert the Teflon Pads
3	The second	Place fingers on top of the pads so that they do not move while rotating the Carriage.
	Bonder Har 7 Are 200	The Carriage is then placed onto the Positioner on the Left Side (Next to Logo) around the Pin.



